Declaration of Compliance
For carton board food contact articles

Last updated: 2022-06-30

Issued / Manufactured / Imported by

Valid from: 2026-11-22

Plus Pack Group
Odense (DK) / Genk (BE)

Identification of the product

Combination of materials (outside to inside)

paperboard

Product reference(s)

Item number	Product Group	Item Name	Customer reference
1002176000	Thermo boxes	BOARD.RECT.65220	-

Product Specifications

Inventory storage	Max. 70% RH	5-25 °C
Dual use additives		none

Intended for

Based on the documentation from our supplier(s), the items may be safely used for food packaging and may stand in direct contact with foodstuffs.

Legislation

This item supplied by Plus Pack A/S is intended to come into contact with the indicated foodstuffs and comply with the following EU Commission regulations and directives under the filling/treatment and storage conditions:

- Framework regulation (EC) 1935/2004 on materials and articles intended to come into contact with food with possible amendments.
- Directive (EC) 2023/2006 on good manufacturing practice for materials and articles intended to come into contact with food with possible amendments.
- Directive 94/62/EC on packaging and packaging waste (heavy metals) with possible amendments.
- Directive (EC) 1907/2006 REACH (Registration, Evaluation and Authorization of Chemicals) with possible amendments.
- Regulation (EC) 10/2011 and possible amendments relating to plastic materials and articles intended to come into contact with foodstuffs
- Regulation (EC) 1895/2005 on the restriction of use of certain epoxy derivatives in materials and articles intended to come into contact with food with possible amendments
- Commission recommendation EU 2017/84 on MOSH/MOAH
- Directive 2005/84/EC amending Directive 76/79/EEC on phthalates

Plus Pack will always assist in the choice of packaging, but the packer is ultimately responsible for choosing the right packaging for the product/process. The products must be tested until end of shelf lifetime by correct packaging trials to avoid process problems – product smell, taste or visual deformation of the total end-product. Re-use of the packaging is depending on both production process and product, and subsequently the re-use ability must be evaluated by the packer/producer.

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WE MAKE FOOD STAND OUT

Migration testing

This / these products were tested with following simulants :
- 10 % ethanol (simulant A)
- 3% acetic acid (simulant B)
- 20% ethanol (simulant C)
- 50% ethanol (simulant D1)
- vegetable oil (simulant D2)

These test were conducted under the following conditions :
- 4h at 100°C
- 10 days at 40°C

International material recycling symbol



The statement is based on documentation from Plus Pack suppliers of raw materials and goods. The declaration is indicative and applies to the product when used during normal and foreseeable conditions consistent with referred temperature-, time- and contact constraints.

Approved by the Quality Department.

This document has been created electronically and is valid without signature.

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