



Declaration of Compliance

For aluminium food contact articles – Aluminium – Inside plain/Outside lacquer (BPA detectable)

Last updated: 2025-09-10
Valid from: 2026-03-30

Issued / Manufactured / Imported by

Plus Pack Group
Odense (DK) / Genk (BE)

Identification of the product

Combination of materials (outside to inside)

Lubricant - lacquer/print - aluminum foil - lubricant

Product reference(s)

Item number	Product Group	Item Name	Customer reference
0055212201	Ready2Cook®	ALU.REC.552ML.HANDL.LIME.US.P L	-

Product Specifications

Filling temperature	Max. 350 °C
Treatment time	Up to 2 hours
Storage temperature after filling	-18 to +40 °C
Restrictions	Avoid direct contact with strongly acidic & salty food(1)
Inventory storage	Max. 70% RH 5-25 °C
Dual use additives that might be present	E172 ; E338
Content of BPA inside	None
Content of BPA outside lacquer	BPA detectable

(1) Following limit values are agreed in the industry:
- strongly acidic food is defined by pH level below 4.5
- salted food has a salt content higher than 3.5%

A packaging test must always be carried out by the food manufacturer to determine the exact shelf life and functionality .

Intended for

Aqueous foods	Yes
Acidic foods	No
Alcoholic foods	No
Fatty foods	Yes
Dry foods	Yes
Conventional oven	Yes
Microwave oven	Yes
Barbecue/grill	No
Freezer	Yes

Substances restricted by specific migration limits (SML) that might be present (non-food contact side)

PM-Nr.	Substance	Restriction
13480	2,2-Bis-(4-hydroxyphenyl)propane	SML = 0,05 mg/Kg
13510	BADGE x H ₂ O	SML = 9 mg/Kg
16750	Epichlorohydrin	QM = 1 mg/Kg in FP
17260	Formaldehyde	SML (T) = 15 mg/Kg
22960	Phenol	SML = 3 mg/Kg
SCF-L2	Polyacrylate	SML = 6 mg/Kg
[from AP(92)2]	Tetrabutyltitanate	SML = 60 mg/Kg
[from AP(92)2]	Tin-compounds (organic)	SML = 0,05 mg/kg as Sn

Legislation

This item supplied by Plus Pack A/S is intended to come into contact with the indicated foodstuffs and comply with the following EU Commission regulations and directives under the filling/treatment and storage conditions:

- Framework regulation (EC) 1935/2004 on materials and articles intended to come into contact with food with possible amendments.
- Koninklijk besluit van 17 februari 2021 betreffende materialen en voorwerpen van metaal en legering die bestemd zijn om in aanraking te worden gebracht met voedingsmiddelen
- EN 602 Aluminium and aluminium alloys – Wrought products – Chemical composition of semi-finished products used for the fabrication of articles for use in contact with food
- Directive (EC) 2023/2006 on good manufacturing practice for materials and articles intended to come into contact with food with possible amendments.
- Arrêté du 27 août 1987 relatif aux matériaux et objets en aluminium ou en alliages d'aluminium au contact des denrées, produits et boissons alimentaires
- Directive 94/62/EC on packaging and packaging waste (heavy metals) with possible amendments.
- Directive (EC) 1907/2006 REACH (Registration, Evaluation and Authorization of Chemicals) with possible amendments.
- Regulation (EC) 1895/2005 on the restriction of use of certain epoxy derivatives in materials and articles intended to come into contact with food with possible amendments.
- Regulation (EU) 1169/2011 – concerning absence of the listed allergens in Appendix II.

All products are suitable for its intended use and have been tested for possible contamination and hazards (interactions) towards products and consumers.

Plus Pack will always assist in the choice of packaging, but the packer is ultimately responsible for choosing the right packaging for the product/process. The products must be tested until end of shelf lifetime by correct packaging trials to avoid process problems – product smell, taste or visual deformation of the total end-product. Re-use of the packaging is depending on both production process and product, and subsequently the re-use ability must be evaluated by the packer/producer.

International material recycling symbol



The statement is based on documentation from Plus Pack suppliers of raw materials and goods. The declaration is indicative and applies to the product when used during normal and foreseeable conditions consistent with referred temperature-, time- and contact constraints.

Approved by the Quality Department.

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