



Declaration of Compliance

For aluminium food contact articles –

Aluminium - Inside PP film and outside lacquered BPA detec

Last updated: 2025-10-17

Valid from: 2026-01-09

Issued / Manufactured / Imported by

Plus Pack Group
Odense (DK) / Genk (BE)

Identification of the product

Combination of materials (outside to inside)

Lubricant - lacquer- (print-primer) - aluminum foil - adhesive - PP film

Product reference(s)

Item number	Product Group	Item Name	Customer reference
530-0036-007	Portion pack	ALU.ROUND.Ø66.36ML.WHITE	-

Product Specifications

Filling temperature treatment time	sterilization up to 130 °C max. for 1h, with following long-time storage at room temperature		
Storage temperature after filling	-40 to +40 °C		
Restrictions	intended food contact side : internal side only		
Inventory storage	Max. 70% RH 5-25 °C		
Dual use additives that might be present	E321 ; E551 ; E310 ; E330 ; E470b ; E471 ; E1520		
Bisphenols or bisphenol derivatives used in the manufacture of the food contact side	None		
Bisphenols or bisphenol derivatives used in the manufacture of the non-food contact side	BPA- & BADGE based Lacquer		

Intended for single use

Aqueous foods	Yes
Acidic foods	Yes
Alcoholic foods	Yes
Fatty foods	Yes
Dry foods	Yes
Conventional oven	No
Microwave oven	Yes
Barbecue/grill	No
Freezer	Yes

Migration tests

The migration test conditions are as follows (EU Regulation 2011/10).

Test conditions from a higher OM level are accepted.

- 1h 130°C + 10d 40°C in 10% ethanol (Simulant A) : < 10 mg/dm²
- 1h 130°C + 10d 40°C in 3% acetic acid (Simulant B) : < 10 mg/dm²
- 1h 130°C + 10d 40°C in rectified olive oil (Simulant D2) : < 10 mg/dm²

for items with inside lacquer : Substances with restrictions that might be present in the food contact layer

No	PM ref	Substance name	CAS nr.	Restriction
00141	25600	1,1,1-trimethylol propane	77-99-6	SML = 6 mg/kg
00209	17050	2-ethyl-1-hexanol	104-76-7	SML = 30 mg/kg
00372	18640	hexamethylene diisocyanate	822-06-0	SML(T)=ND ; DL=0.01mg/kg QM=1mg/kg (free NCO)
00315	46640	2,6-di-tert-butyl-p-cresol	128-37-0	SML = 3 mg/kg
1068		(3-(2,3-epoxypropoxy)propyl) trimethoxy silane	2530-83-8	most stringent food safety limit 0.15 ppb (EFSA 2017)
00227	16990	ethylene glycol	107-21-1	SML(T) = 30 mg/kg
00290	55360	gallic acid, propyl ester	121-79-9	SML(T) = 30 mg/kg
00291	19150	isophthalic acid	121-91-5	SML(T) = 5 mg/kg
00310	22437	2,2-dimethyl-1,3-propanediol/ neopentyl glycol	126-30-7	SML = 0,05 mg/kg
00785	24910	terephthalic acid	100-21-0	SML(T) = 7,5 mg/kg
		Dibutyl tin oxide DBTO (polymerisation aid)	818-08-6	SML = 0.05 ppm (as Sn) for tin compounds (organic) ResAP(92)2
		p-Toluene sulfonic acid (polymerisation aid)	104-15-4	SML 10ppb for non-listed substance
		undisclosed aluminium compound(s)		SML(T) = 1 mg/kg (Aluminium)

On the basis of information currently available to us, the compliance with annex II of regulation 10/2011 of our product with the substances of Annex II.1 is ensured where necessary by metal screening test conducted by our supplier.

NIAS (Non-Intentionally-Added-Substances) :

Our supplier has either explicitly confirmed that a risk assessment according to article 19 of Regulation 10/2011 has been carried out or have implicitly done so by confirming compliance with Regulation 1935/2004. Information on the assessment of NIAS is part of the supporting documentation of our supplier and is available to the authorities on their request.

All specific migration limits are met) - S/V ratio = 6 dm²/kg

Absence of chemical substances

- mineral oil not listed in Regulation 10/2011, other MOSH and MOAH
- PFAS and related substances
- phthalates

Legislation

This item supplied by Plus Pack A/S is intended to come into contact with the indicated foodstuffs and comply with the following EU Commission regulations and directives under the filling/treatment and storage conditions:

- Framework regulation (EC) 1935/2004 on materials and articles intended to come into contact with food with possible amendments.
 - Directive (EC) 2023/2006 on good manufacturing practice for materials and articles intended to come into contact with food with possible amendments.
 - Regulation (EU) 1169/2011 – concerning absence of the listed allergens in Appendix II.
 - Directive (EC) 1907/2006 REACH (Registration, Evaluation and Authorization of Chemicals) with possible amendments.
 - EU 2025/40 on packaging and packaging waste : article 5 (4)
 - Regulation EU 2025/351 of 21 February 2025
 - CH Ordinance N° 817.023.21 : Materials and objects intended to come into contact with food, with amendment(s)
- outside non-food contact layers :
- ResAP (2004)1 coatings
 - CEPE Code of practice for coated articles where the food contact layer is a coating - edition 4
 - Regulation EU 2024/3190 on the use of BPA and other bisphenols and bisphenol derivatives
 - Regulation (EC) 1895/2005 on the restriction of use of certain epoxy derivatives in materials and articles intended to come into contact with food with possible amendments.
 - EuPIA exclusion policy
- inside food contact layers
- EN 602 Aluminium and aluminium alloys - Wrought products - Chemical composition of semi-finished products used for the fabrication of articles for use in contact with food
 - CMRes (2020)9 Metal and alloys used in food contact materials
 - Framework 2011/10/EC relating to plastic materials and articles intended to come into contact with foodstuffs with possible amendments.

All products are suitable for its intended use and have been tested for possible contamination and hazards (interactions) towards products and consumers. Migration tests have therefore been carried out.

Plus Pack will always assist in the choice of packaging, but the packer is ultimately responsible for choosing the right packaging for the product/process. The products must be tested until end of shelf lifetime by correct packaging trials to avoid process problems product - smell, taste or visual deformation of the total end-product. Re-use of the packaging is depending on both production process and product, and subsequently the re-use ability must be evaluated by the packer/producer.

International material recycling symbol



The statement is based on documentation from Plus Pack suppliers of raw materials and goods. The declaration is indicative and applies to the product when used during normal and foreseeable conditions consistent with referred temperature-, time- and contact constraints.

Approved by the Quality Department.

This document has been created electronically and is valid without signature.